

Primers

IC – 991 2K Fast-Drying Primer (Grey)

Product Description






Multi-Purpose fast-drying primer for covering putty/existing finishes. Fast-Drying and suitable for spot and panel repair.

Technical Characteristics

Color: Grey Shelf life: 24 months at 25°C Theoretical spreading rate: 250-300 m²/l (avg) at 1 µm

Pre-treatment

Degrease with IC-800.
Wash off residues and dry thoroughly.
Re-clean with IC-800. The use of a tack rag is recommended.
Wet flat with P600-800 grade paper or dry flat with P240-360 grade paper.

	Mixing Ratio	IC-991	Primer	100 (vol)	100 g
		IC-961	Hardener	25 (vol)	20 g
		IC-950	Thinner	35-40 (vol)	20-25 g
		Mix well and strain before application.			
		Note:			
		IC-940 is for temperatures between 5°C – 15°C			
		IC-950 is for temperatures between 15°C – 25°C			
		IC-960 is for temperatures between 25°C – 35°C			
		IC-970 is for temperatures above 35°C.			
	Spray Viscosity Potlife	16 to 20 seconds DIN 4 cup 25°C			
		10-15 mins at 25°C			
	Sprayguns	HVLP gravity-feed spraygun	1.5 – 1.7 mm	1.8 – 2.0 bar	15 – 20 cm
		Compliant gravity-feed spraygun	1.6 – 1.8 mm	3.0 – 4.0 bar	20 – 25 cm
	Application	Number of spraycoats: 1 thin + 1 wet coat			
		Flash-off: 2 – 3 mins			
		Film thickness: 80 – 120 µm			
	Drying	Drying	25°C	60°C	
		Dust free after	3 – 5 mins	–	
		Fully cured after	30 – 35 mins	10 mins	
Further Treatment		After the dust-free, apply InnoColor basecoat or topcoat.			

The products are suitable for professional use only. The data contained in this publication are based on our current knowledge and experience. You can obtain the latest version of technical data sheet from our website at www.wonder-global.com or directly from your supplier.